Rockwell Automation

Utilice la información de su compañía para mejorar la productividad y eficiencia de los procesos

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expanding **human possibility**®

ROK LATINOAMÉRICA LIVE

A **Rockwell Automation** Event

Agenda

1 ¿Cuál era el reto?

2 ¿Qué esperaban los diferentes involucrados?

3 ¿Cuál es el cambio?

4 Por dónde empezar...

5 ¿Cuáles son las herramientas más apropiadas?

6 Resultados

¿Qué está sucediendo?

¿Qué está sucediendo?

Motivaciones para considerar soluciones de información

Calidad
Trazabilidad
Flexibilidad
Estandarización
Productividad
Integración
Error

¿Qué actividades necesita mejorar?

Funcionalidades esperadas del sistema

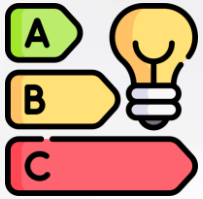
Supervisión en tiempo real

Manejo de órdenes de producción

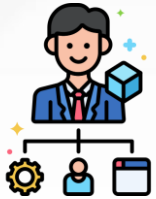
Manejo de materiales

Gestión de lotes de producción

Gestión del Rendimiento



Gestión de la Eficiencia Energética



Gestión de Activos

Integración de sistemas ERP/LIMS/BMS/DCS...

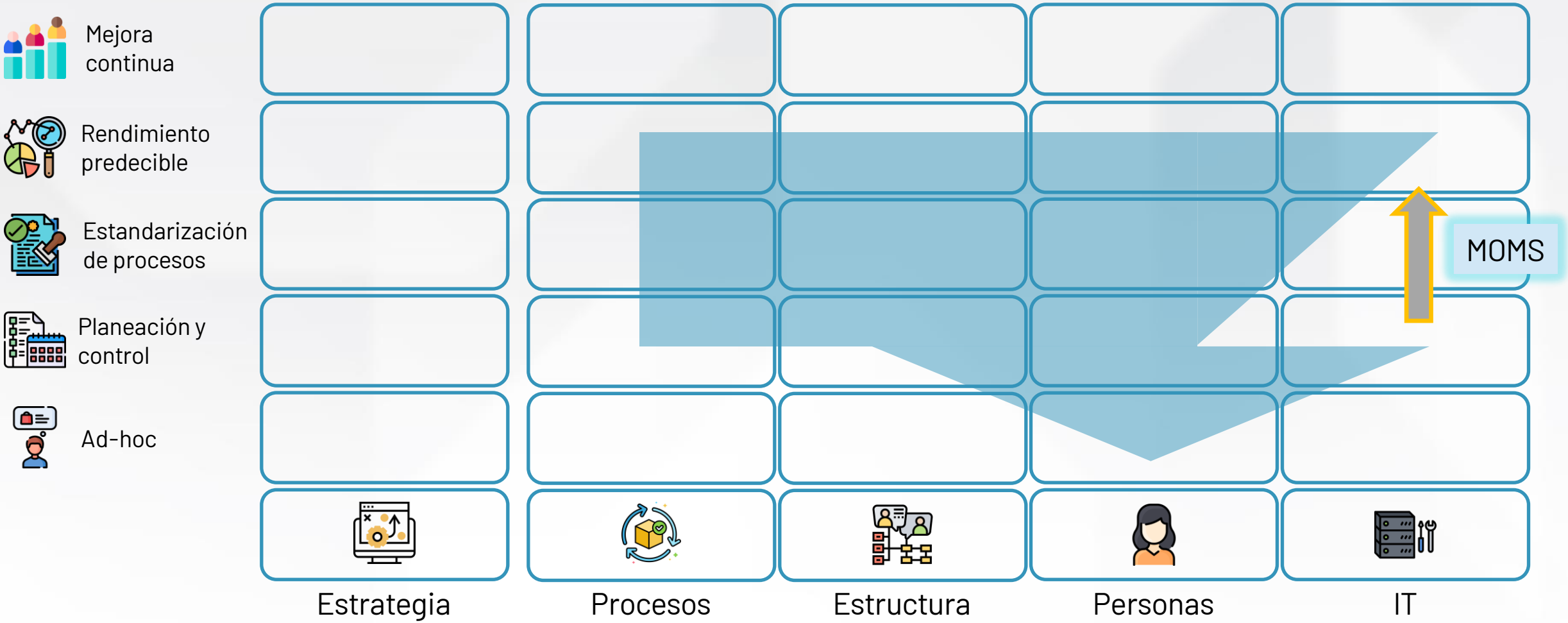
¿Cuáles son las necesidades más importantes?

¿De qué forma se favorecerán los objetivos de la organización?

¿Qué esperan los diferentes involucrados?

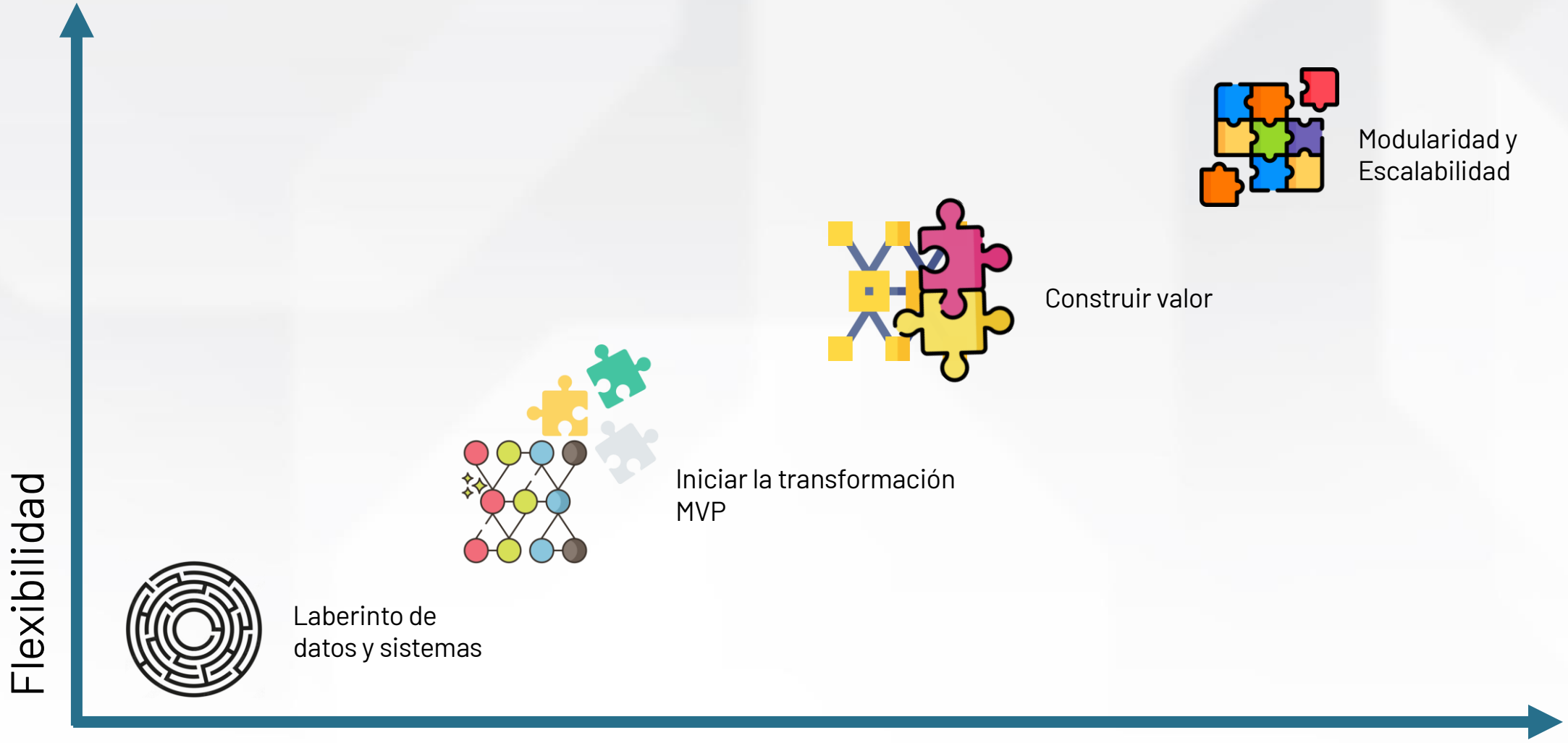
Salvando las distancias

Creando consensos entre los diferentes interesados



Madurez de la organización

Aprovechando las ventajas de la organización a través de la tecnología

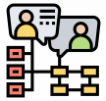


Salvando las distancias

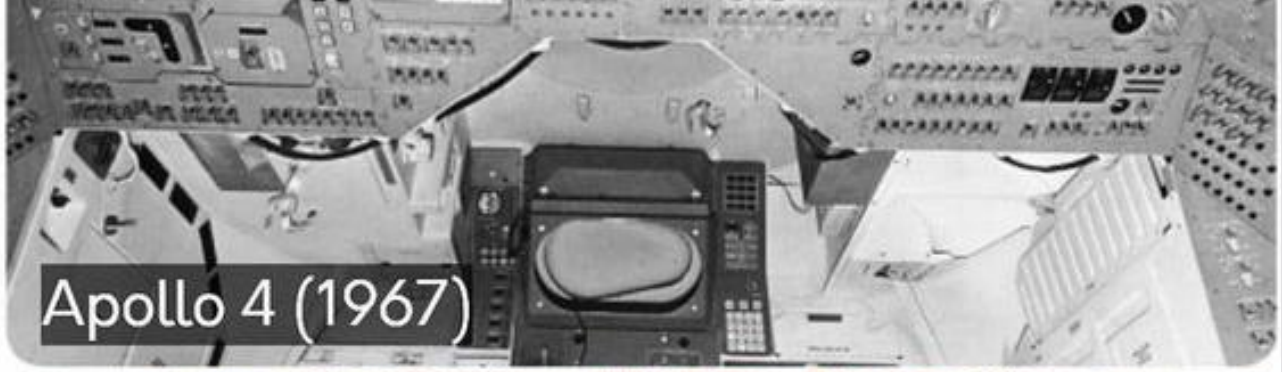
Consenso entre los interesados

	Estrategia	Procesos	Estructura	Personas	IT
Mejora continua					
Rendimiento predecible	✓	✓	✓	✓	✓
Estandarización de procesos	✓	✓	✓	✓	✓
Planeación y control	✓	✓	✓	✓	✓
Ad-hoc					





¿Por qué cambiar?



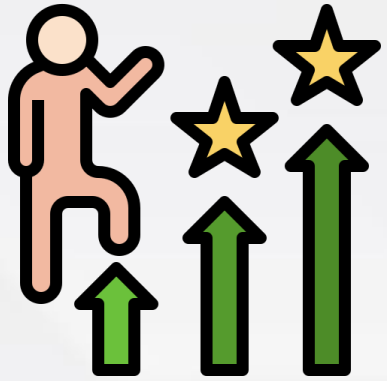
Manufactura Actualizada

Aprovechando las ventajas de la tecnología

- Una fuente de verdad
- Eficiencia en la toma de decisiones
- Calidad en la información y en los resultados
- Simplicidad en la operación
- Capacidad de tomar decisiones informadas
- Seguimiento y Trazabilidad

Objetivos del cambio

Funcionalidades esperadas del sistema

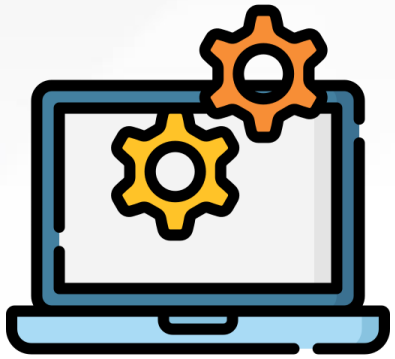


Operación Confiable

Operación Segura

Operación Ágil

Cumplir requerimientos para exportar



Ultima tecnología para operaciones

Innovación y mejora continua

¿Por donde empezar?

Mapa de Transformación Digital

Soluciones de Impacto

- Producción sin papel (MES)
- Analítica de Datos
- Trazabilidad y Genealogía (MES)
- Gestión Digital de la Calidad (SPC & MES)
- Gestión Digital del Rendimiento (MES)
- Gestión del proceso de Producción (MES)

Soluciones Habilitadoras

- Monitoreo de Proceso
- Gestión de Lotes de Producción
- Gestión Energética

Soluciones Fundamentales

- Automatización de procesos
- Redes de Comunicaciones
- Seguridad de la información
- Seguridad operacional

Tecnologías para materializar esta solución

Tecnologías Existentes

Dónde y por qué usarlas

Planeación de Negocio y Logística — ERP / LIMS / WMS / BMS

thingworx®

Gestión de Operaciones de Manufactura — FT ProductionCentre®

Monitoreo y Supervisión — FT View SE, FT Historian SE

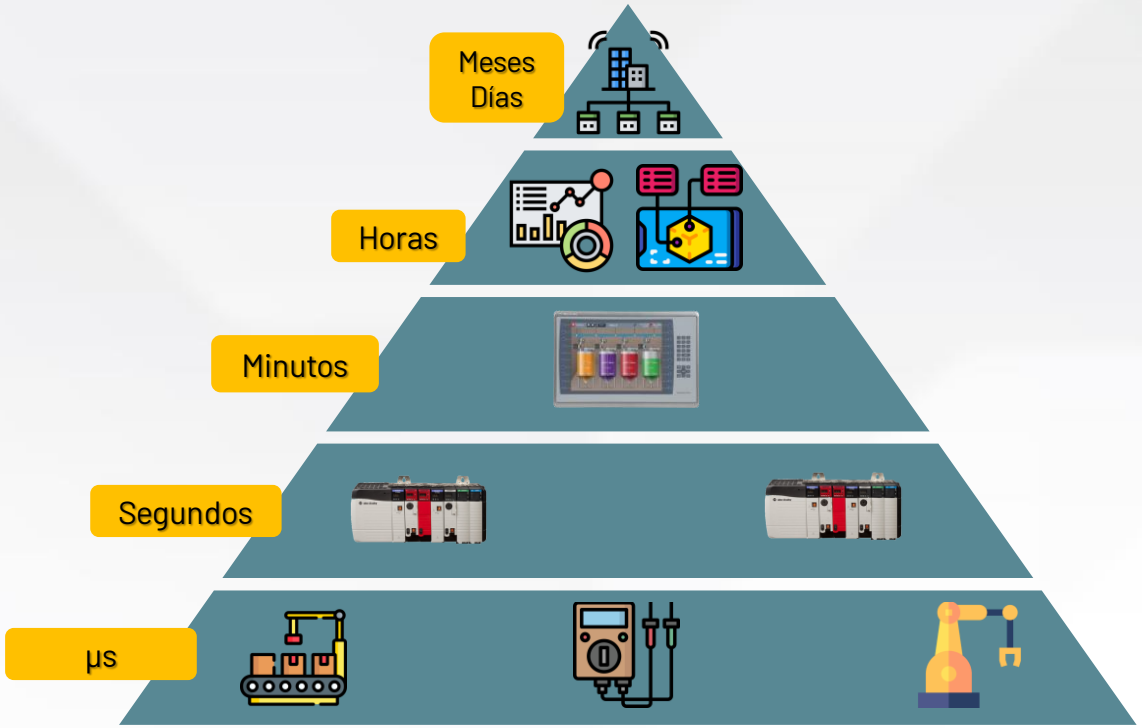
Control — Studio 5000®

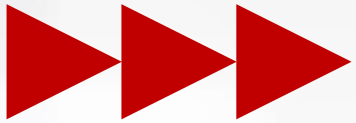
Proceso de Producción

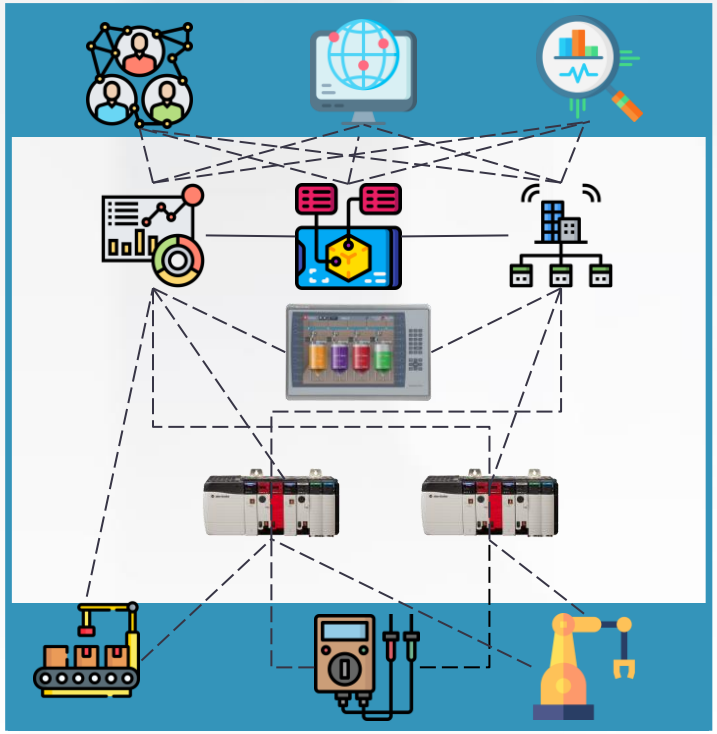
Rockwell Automation

Tecnologías Existentes

Donde y porque usarlas





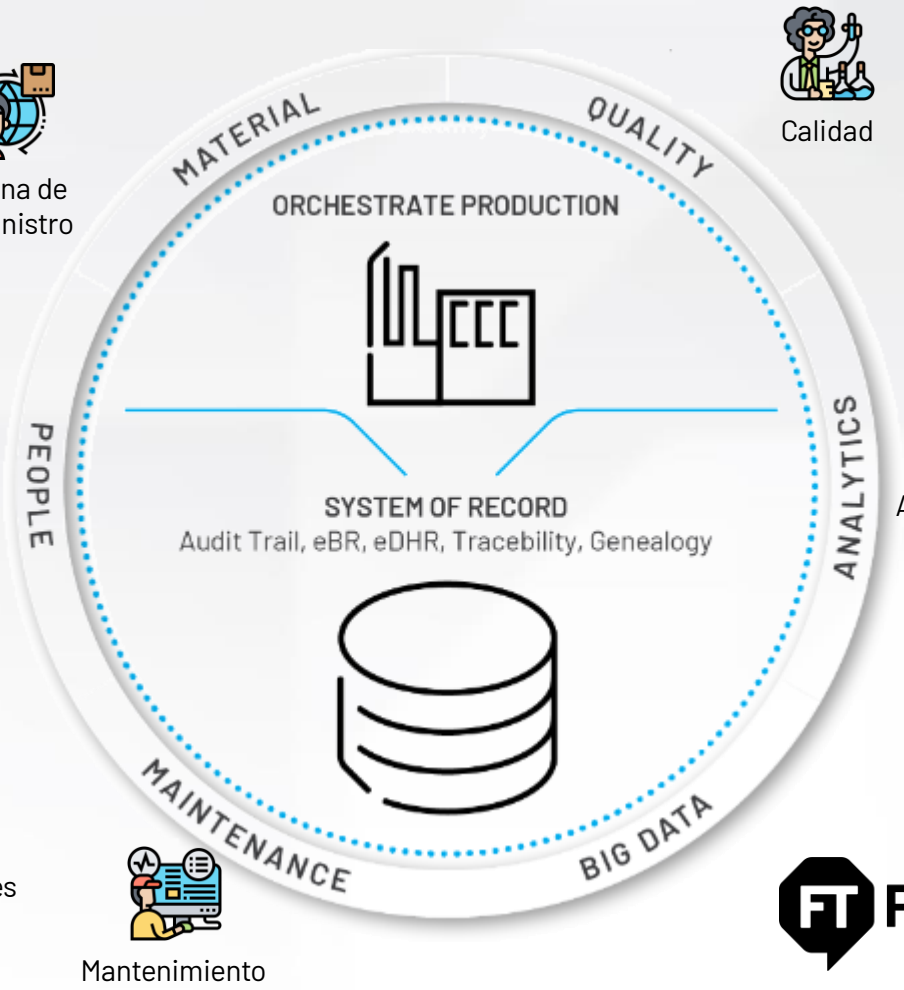


Industria 3.0

Industria 4.0

GESTION DE OPERACIONES DE MANUFACTURA – MOM/MES

La realización de valor es una oportunidad multidimensional de múltiples partes interesadas



MES TIENDE UN PUENTE ENTRE EL MUNDO EMPRESARIAL Y EL DE LA FABRICACIÓN

- Rastrear y documentar la transformación de materias primas en productos acabados.
- Gestiona las definiciones de productos, BOM, recetas, puntos de ajuste en proceso.
- Gestiona los recursos: disponibilidad de equipos, estados, operarios.
- Trazabilidad y Genealogía.
- Libros de registro.
- Gestión de materiales.
- Calidad en proceso / SPC.
- Rendimiento de las máquinas.

FT ProductionCentre®

Rockwell Automation

TRANSFORMACIÓN DIGITAL – IIoT y Analítica

Maximizando el uso de los datos en beneficio de la organización

thingworx® Industrial IoT Solutions Platform

Bloques de Construcción

Aplicaciones	Conectores	Modelos	Lógica de Negocio	Interfaz de usuario

Plataforma Industrial de Internet de la Cosas





Conectar | Construir | Análisis | Gestión | Experiencia

Seguridad

Infraestructura y Nube

Socios Estratégicos | Integradores de Sistemas | Consultores de Gestión

Panorama Existente

IoT platform is NOT a Manufacturing Execution System
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¿Qué se implementó?

Construyendo una solución a la medida de las necesidades y aprovechando la tecnología

Control y SCADA

Supervisión en tiempo real

IIoT

Gestión de la Eficiencia Energética

Gestión de Activos

Gestión del Rendimiento

MES

Integración de sistemas ERP/LIMS/BMS/DCS...

Manejo de órdenes de producción

Manejo de materiales

Gestión de lotes de producción

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Resultados

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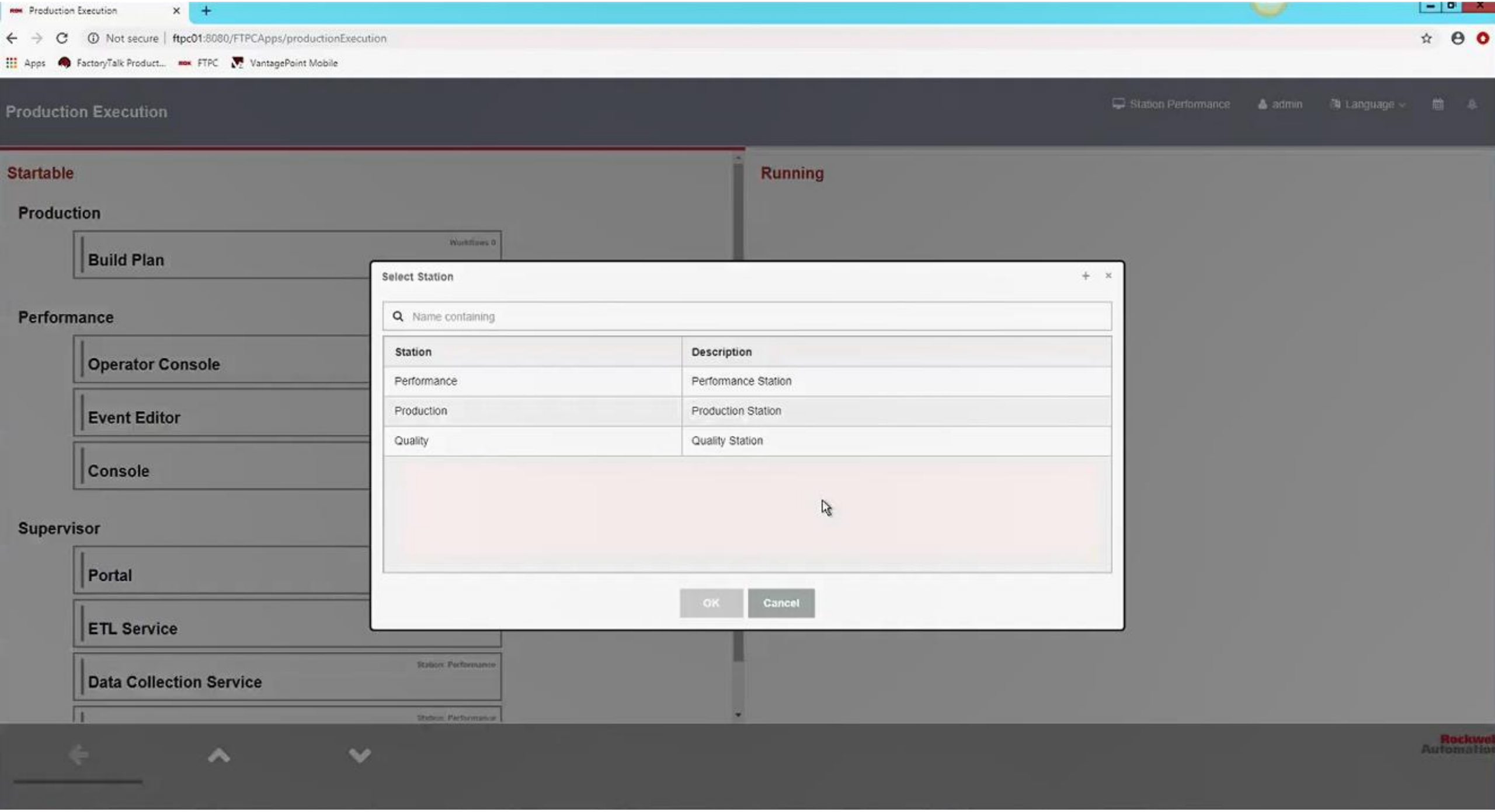
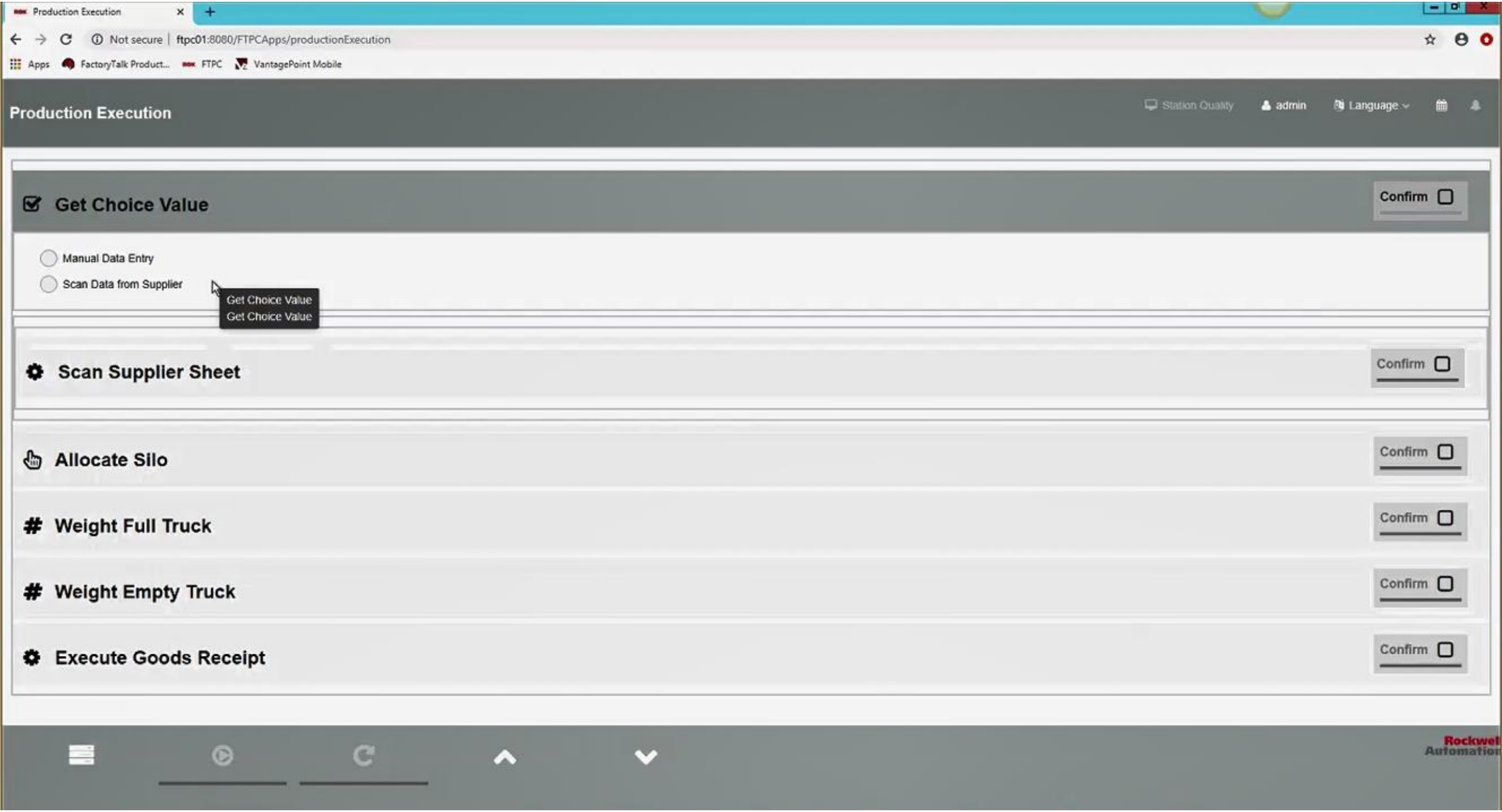

Production Execution
Not secure | ftpc01:8080/FTPCApps/productionExecution
Apps
FactoryTalk Product...
FTPC
VantagePoint Mobile
Production Execution
Station Performance
admin
Language
Startable
Running
Production
Build Plan
Performance
Operator Console
Event Editor
Console
Supervisor
Portal
ETL Service
Data Collection Service
Select Station
Name containing
Station
Description
Performance
Performance Station
Production
Production Station
Quality
Quality Station
OK
Cancel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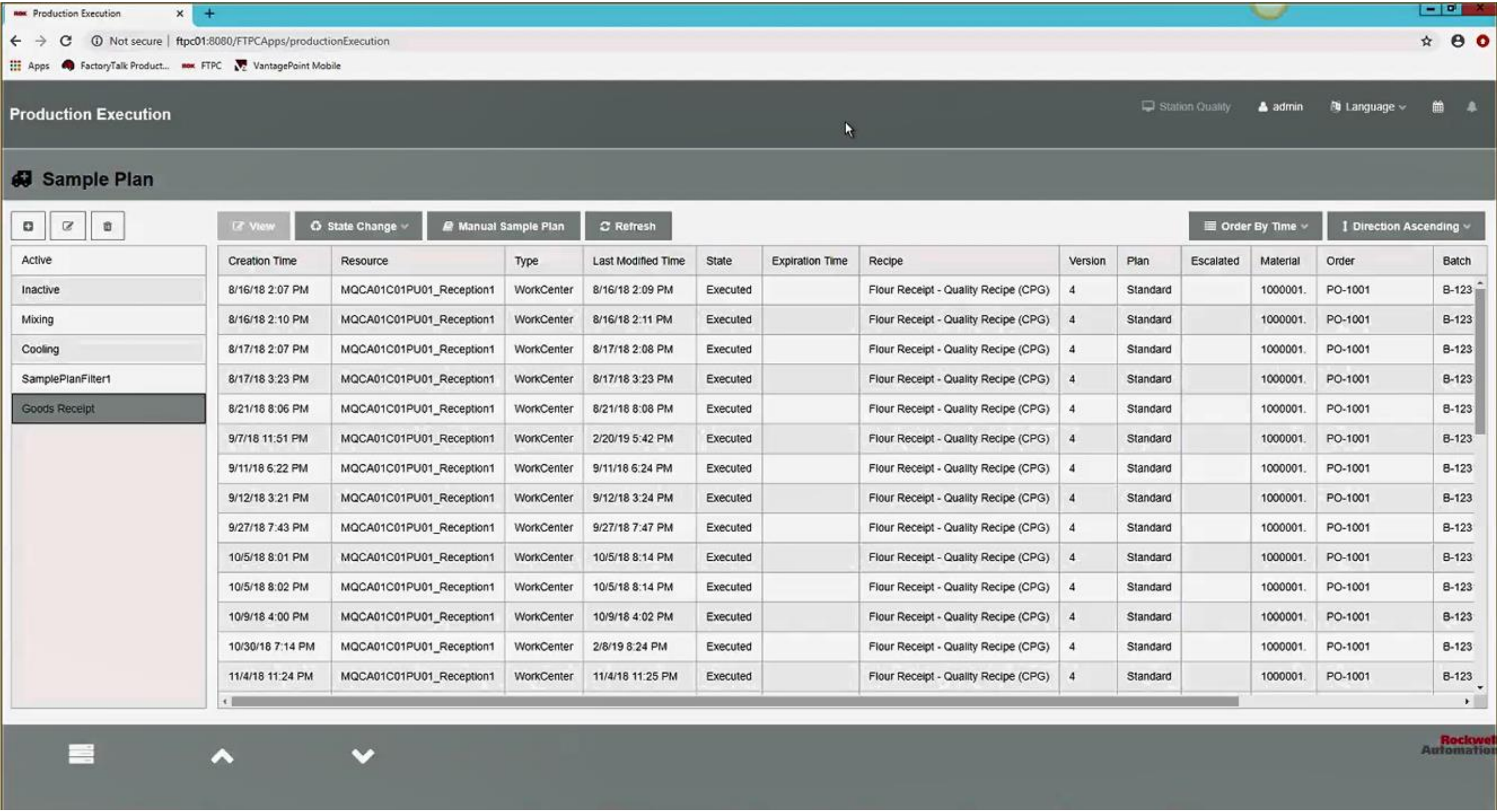
Apps
FactoryTalk Product...
FTPC
VantagePoint Mobile
Production Execution
Station Quality
admin
Language
Get Choice Value
Confirm
Manual Data Entry
Scan Data from Supplier
Get Choice Value
Get Choice Value
Scan Supplier Sheet
Confirm
Allocate Silo
Confirm
Weight Full Truck
Confirm
Weight Empty Truck
Confirm
Execute Goods Receipt
Confirm
Rockwell Automation


Production Execution
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Apps
FactoryTalk Product...
FTPC
VantagePoint Mobile
Production Execution
Station Quality
admin
Language
Sample Plan
View
State Change
Manual Sample Plan
Refresh
Order By Time
Direction Ascending
Active
Inactive
Mixing
Cooling
SamplePlanFilter1
Goods Receipt
Creation Time | Resource | Type | Last Modified Time | State | Expiration Time | Recipe | Version | Plan | Escalated | Material | Order | Batch
8/16/18 2:07 PM | MQCA01C01PU01_Reception1 | WorkCenter | 8/16/18 2:09 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
8/16/18 2:10 PM | MQCA01C01PU01_Reception1 | WorkCenter | 8/16/18 2:11 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
8/17/18 2:07 PM | MQCA01C01PU01_Reception1 | WorkCenter | 8/17/18 2:08 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
8/17/18 3:23 PM | MQCA01C01PU01_Reception1 | WorkCenter | 8/17/18 3:23 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
8/21/18 8:06 PM | MQCA01C01PU01_Reception1 | WorkCenter | 8/21/18 8:08 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
9/7/18 11:51 PM | MQCA01C01PU01_Reception1 | WorkCenter | 2/20/19 5:42 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
9/11/18 6:22 PM | MQCA01C01PU01_Reception1 | WorkCenter | 9/11/18 6:24 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
9/12/18 3:21 PM | MQCA01C01PU01_Reception1 | WorkCenter | 9/12/18 3:24 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
9/27/18 7:43 PM | MQCA01C01PU01_Reception1 | WorkCenter | 9/27/18 7:47 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
10/5/18 8:01 PM | MQCA01C01PU01_Reception1 | WorkCenter | 10/5/18 8:14 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
10/5/18 8:02 PM | MQCA01C01PU01_Reception1 | WorkCenter | 10/5/18 8:14 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
10/9/18 4:00 PM | MQCA01C01PU01_Reception1 | WorkCenter | 10/9/18 4:02 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
10/30/18 7:14 PM | MQCA01C01PU01_Reception1 | WorkCenter | 2/8/19 8:24 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123
11/4/18 11:24 PM | MQCA01C01PU01_Reception1 | WorkCenter | 11/4/18 11:25 PM | Executed | | Flour Receipt - Quality Recipe (CPG) | 4 | Standard | | 1000001. | PO-1001 | B-123

Production Execution

Not secure | ftpc01:8080/FTPCApps/productionExecution

Apps FactoryTalk Product... FTPC VantagePoint Mobile

Production Execution

Station Quality admin Language

Summary Save Complete Cancel Postpone Re-Open

Quality Check

Plan Name: Standard
Recipe Name: Flour Receipt - Quality Recipe (CPG)
Recipe State: Active

Sample Plan State: Open
Resource Name: MQCA01C01PU01_Reception1

1.1 - Order Number: RAW-PO-15537819

1.2 - Material Type: 1000001

1.3 - Batch Number: B-RAW-PO-15

1.4 - Sublot Number: SL-RAW-PO-15537819303

1.5 - Received Quantity: 19626.0

1.6 - Visual Inspection *
- Good
- Almost Good
- Bad

1.7 - Comments

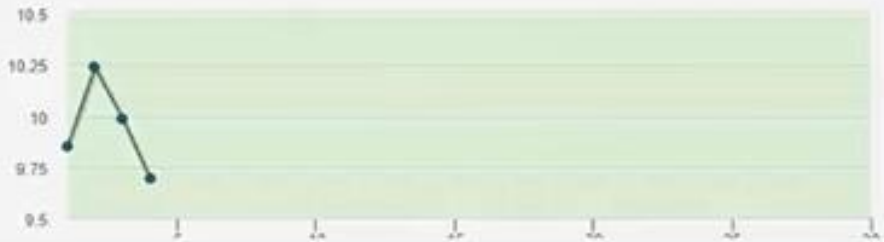
2.1 - Water Content (%)

Gauge Widget

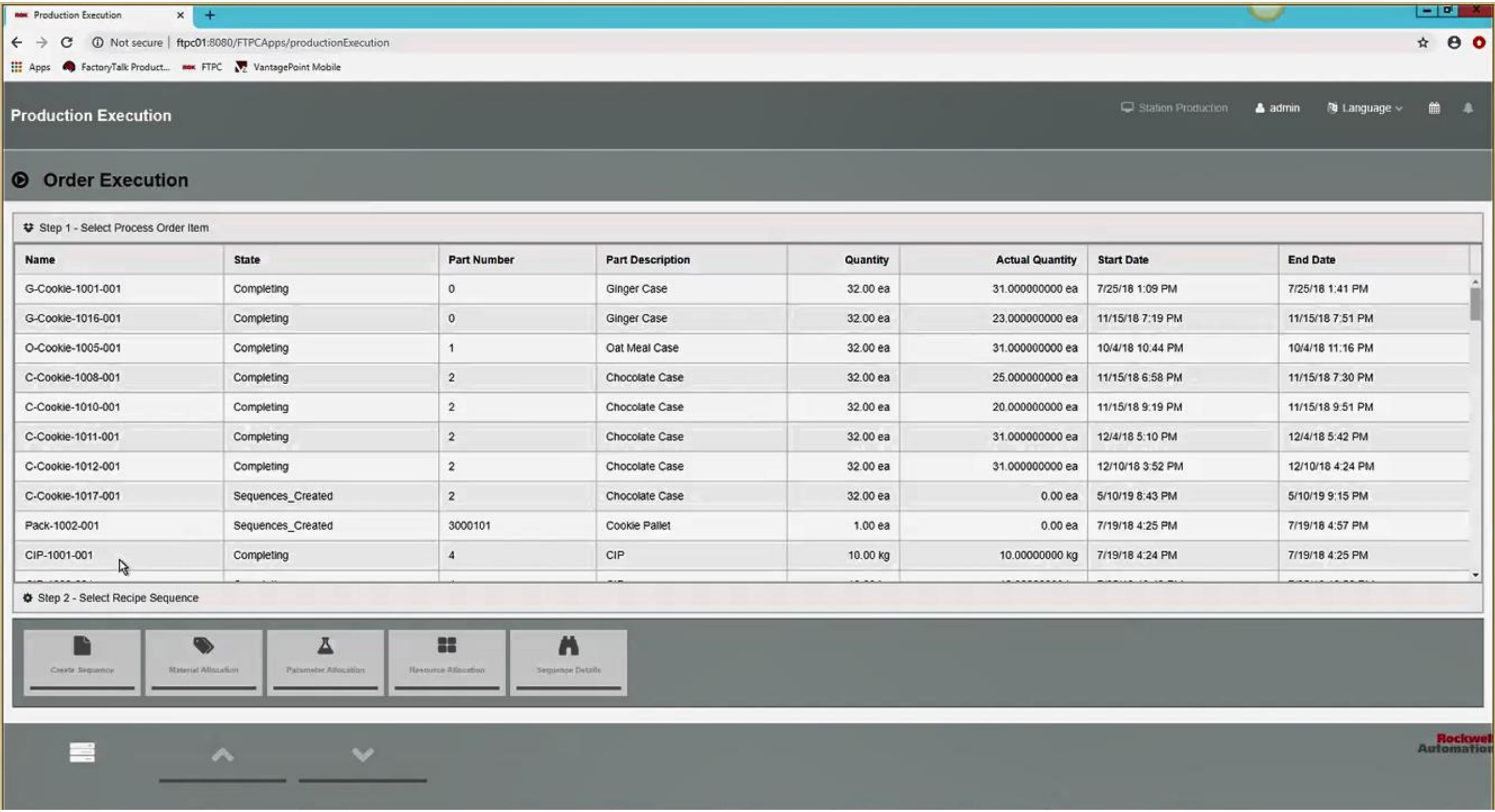
2.1 - Water Content (%)

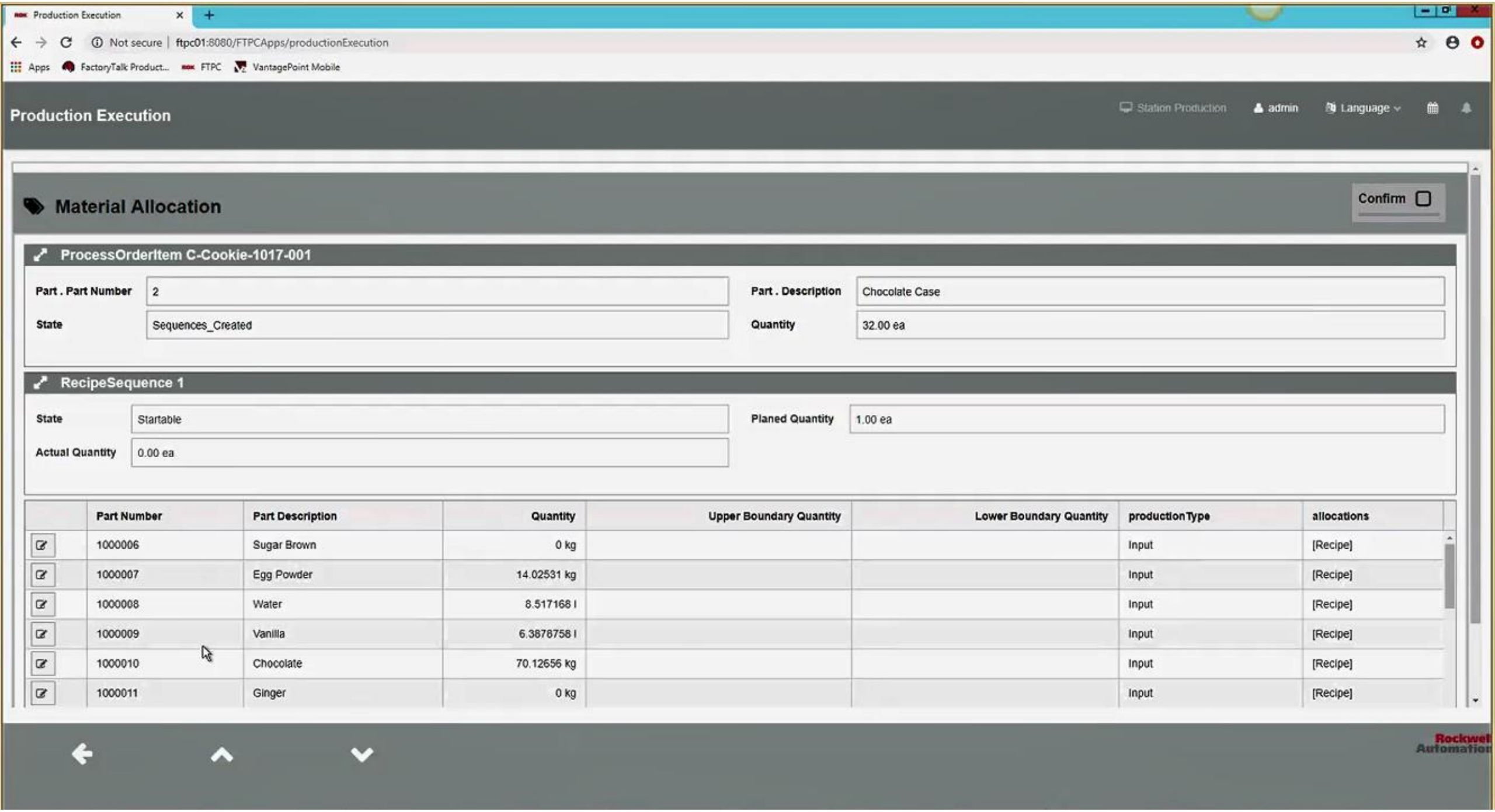
9.816

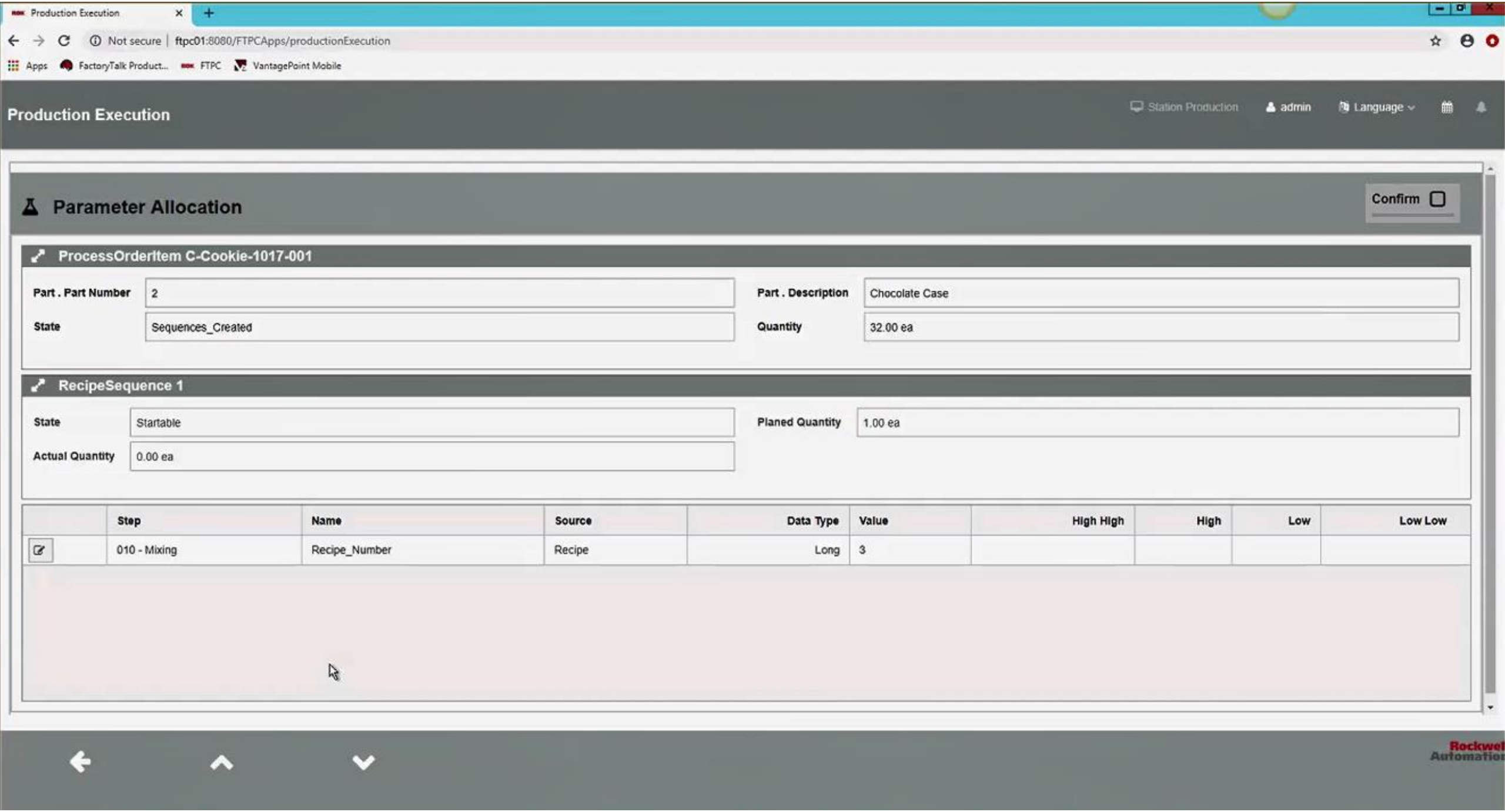
2.2 - Protein Content (%)



Rockwell Automation


Production Execution
Not secure | ftpc01:8080/FTPCApps/productionExecution
Apps
FactoryTalk Product...
FTPC
VantagePoint Mobile
Production Execution
Station Production
admin
Language
Order Execution
Step 1 - Select Process Order Item
Name
State
Part Number
Part Description
Quantity
Actual Quantity
Start Date
End Date
G-Cookie-1001-001 Completing 0 Ginger Case 32.00 ea 31.000000000 ea 7/25/18 1:09 PM 7/25/18 1:41 PM
G-Cookie-1016-001 Completing 0 Ginger Case 32.00 ea 23.000000000 ea 11/15/18 7:19 PM 11/15/18 7:51 PM
O-Cookie-1005-001 Completing 1 Oat Meal Case 32.00 ea 31.000000000 ea 10/4/18 10:44 PM 10/4/18 11:16 PM
C-Cookie-1008-001 Completing 2 Chocolate Case 32.00 ea 25.000000000 ea 11/15/18 6:58 PM 11/15/18 7:30 PM
C-Cookie-1010-001 Completing 2 Chocolate Case 32.00 ea 20.000000000 ea 11/15/18 9:19 PM 11/15/18 9:51 PM
C-Cookie-1011-001 Completing 2 Chocolate Case 32.00 ea 31.000000000 ea 12/4/18 5:10 PM 12/4/18 5:42 PM
C-Cookie-1012-001 Completing 2 Chocolate Case 32.00 ea 31.000000000 ea 12/10/18 3:52 PM 12/10/18 4:24 PM
C-Cookie-1017-001 Sequences_Created 2 Chocolate Case 32.00 ea 0.00 ea 5/10/19 8:43 PM 5/10/19 9:15 PM
Pack-1002-001 Sequences_Created 3000101 Cookie Pallet 1.00 ea 0.00 ea 7/19/18 4:25 PM 7/19/18 4:57 PM
CIP-1001-001 Completing 4 CIP 10.00 kg 10.00000000 kg 7/19/18 4:24 PM 7/19/18 4:25 PM
Step 2 - Select Recipe Sequence
Create Sequence
Material Allocation
Parameter Allocation
Resource Allocation
Sequence Details
Rockwell Automation


Production Execution
Not secure | ftpc01:8080/FTPCApps/productionExecution
Apps
FactoryTalk Product...
FTPC
VantagePoint Mobile
Production Execution
Station Production
admin
Language
Material Allocation
Confirm
ProcessOrderItem C-Cookie-1017-001
Part . Part Number
2
Part . Description
Chocolate Case
State
Sequences_Created
Quantity
32.00 ea
RecipeSequence 1
State
Startable
Planed Quantity
1.00 ea
Actual Quantity
0.00 ea
Part Number
Part Description
Quantity
Upper Boundary Quantity
Lower Boundary Quantity
productionType
allocations
1000006
Sugar Brown
0 kg
Input
[Recipe]
1000007
Egg Powder
14.02531 kg
Input
[Recipe]
1000008
Water
8.517168 l
Input
[Recipe]
1000009
Vanilla
6.3878758 l
Input
[Recipe]
1000010
Chocolate
70.12656 kg
Input
[Recipe]
1000011
Ginger
0 kg
Input
[Recipe]
Rockwell Automation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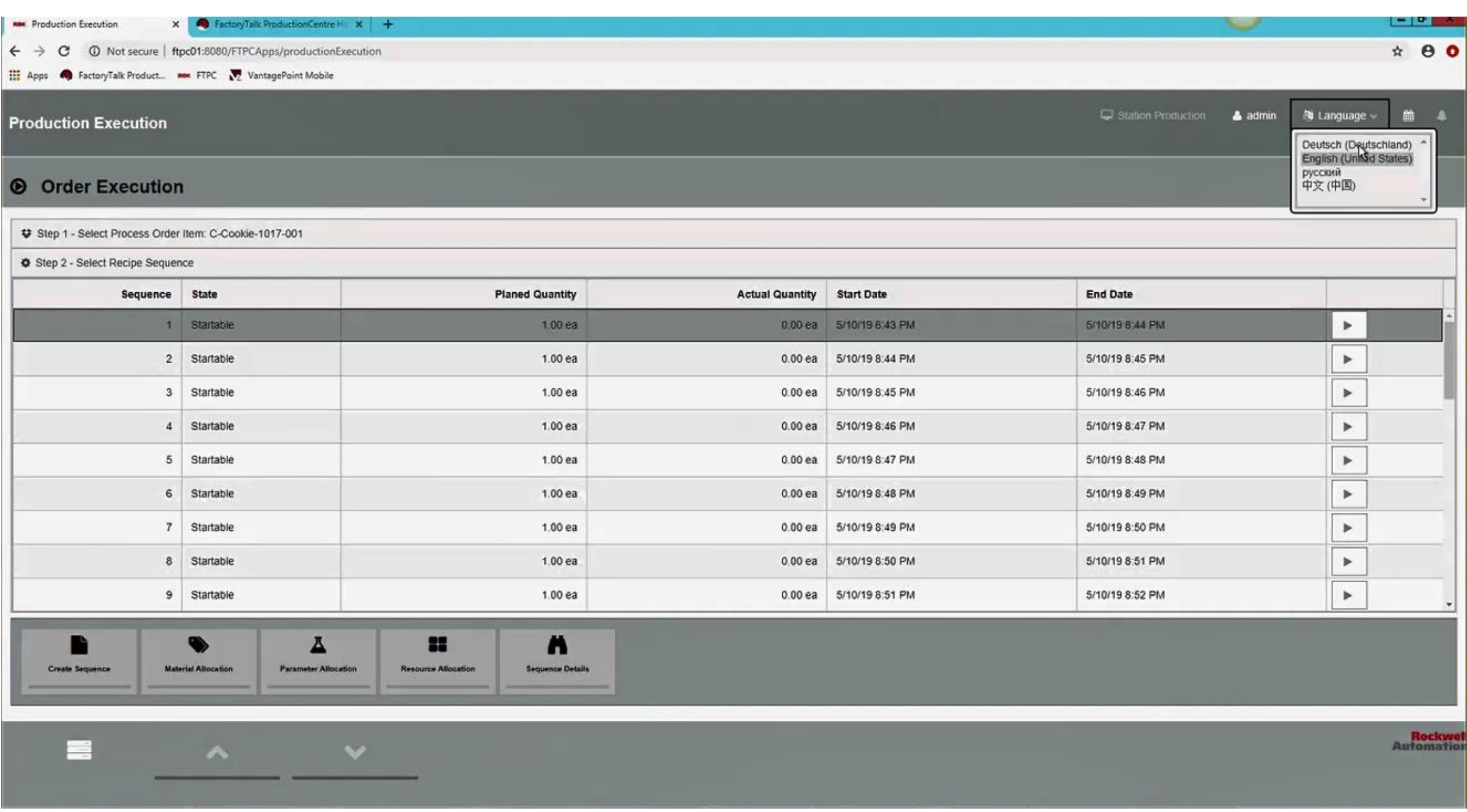
Apps
FactoryTalk Product...
FTPC
VantagePoint Mobile
Production Execution
Station Production
admin
Language
Parameter Allocation
Confirm
ProcessOrderItem C-Cookie-1017-001
Part . Part Number
2
Part . Description
Chocolate Case
State
Sequences_Created
Quantity
32.00 ea
RecipeSequence 1
State
Startable
Planed Quantity
1.00 ea
Actual Quantity
0.00 ea
Step
Name
Source
Data Type
Value
High High
High
Low
Low Low
010 - Mixing
Recipe_Number
Recipe
Long
3


Production Execution
FactoryTalk ProductionCentre
Not secure | ftpc01:8080/FTPCApps/productionExecution
Apps
FactoryTalk Product...
FTPC
VantagePoint Mobile
Production Execution
Station Production
admin
Language
Deutsch (Deutschland)
English (United States)
русский
中文 (中国)
Order Execution
Step 1 - Select Process Order Item: C-Cookie-1017-001
Step 2 - Select Recipe Sequence
Sequence
State
Planed Quantity
Actual Quantity
Start Date
End Date
1 Startable 1.00 ea 0.00 ea 5/10/19 8:43 PM 5/10/19 8:44 PM
2 Startable 1.00 ea 0.00 ea 5/10/19 8:44 PM 5/10/19 8:45 PM
3 Startable 1.00 ea 0.00 ea 5/10/19 8:45 PM 5/10/19 8:46 PM
4 Startable 1.00 ea 0.00 ea 5/10/19 8:46 PM 5/10/19 8:47 PM
5 Startable 1.00 ea 0.00 ea 5/10/19 8:47 PM 5/10/19 8:48 PM
6 Startable 1.00 ea 0.00 ea 5/10/19 8:48 PM 5/10/19 8:49 PM
7 Startable 1.00 ea 0.00 ea 5/10/19 8:49 PM 5/10/19 8:50 PM
8 Startable 1.00 ea 0.00 ea 5/10/19 8:50 PM 5/10/19 8:51 PM
9 Startable 1.00 ea 0.00 ea 5/10/19 8:51 PM 5/10/19 8:52 PM
Create Sequence
Material Allocation
Parameter Allocation
Resource Allocation
Sequence Details

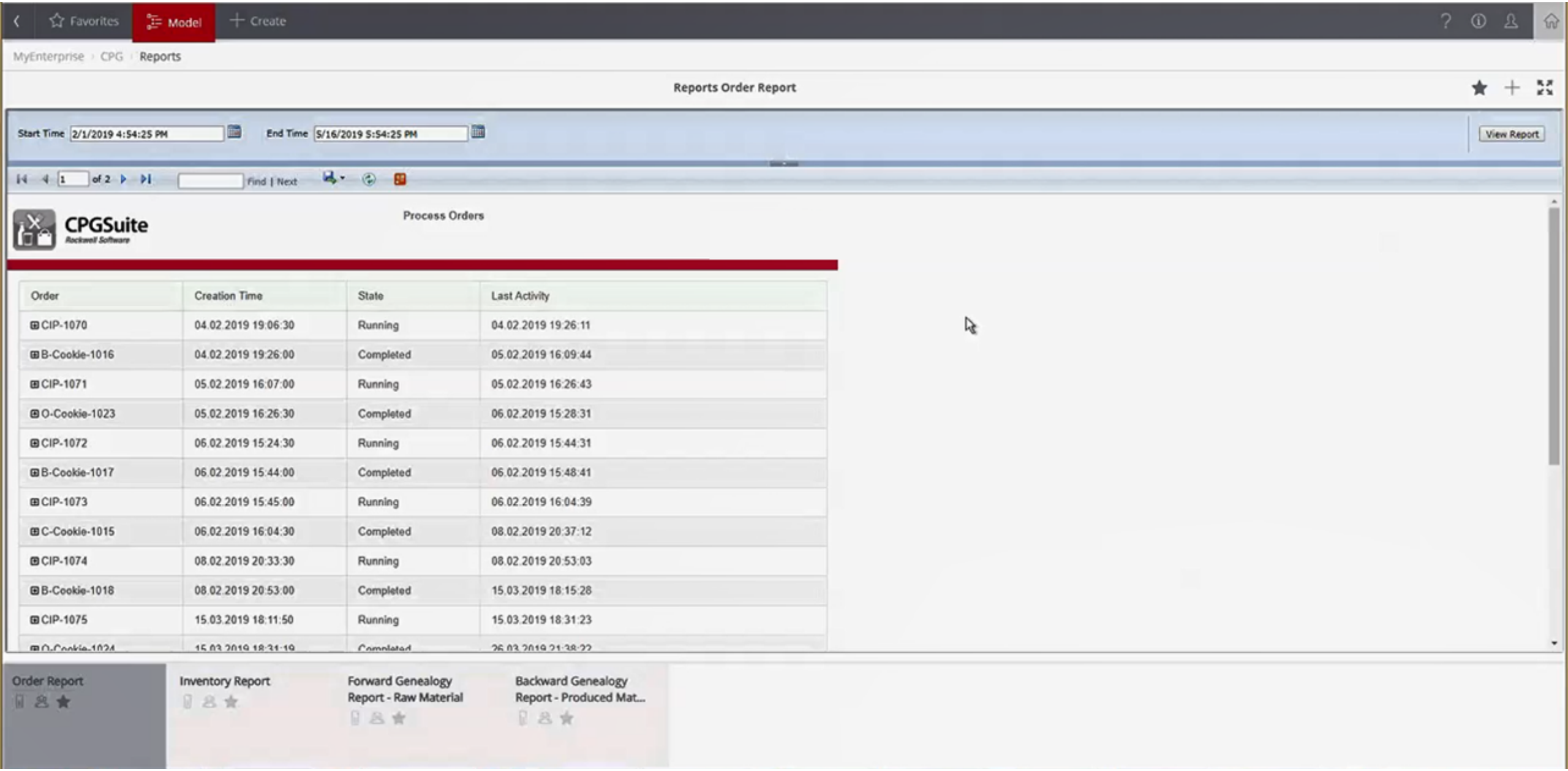
Production Execution | VantagePoint Mobile

Not secure | ftpc01/incuity/thinui/#/thinui/favorites

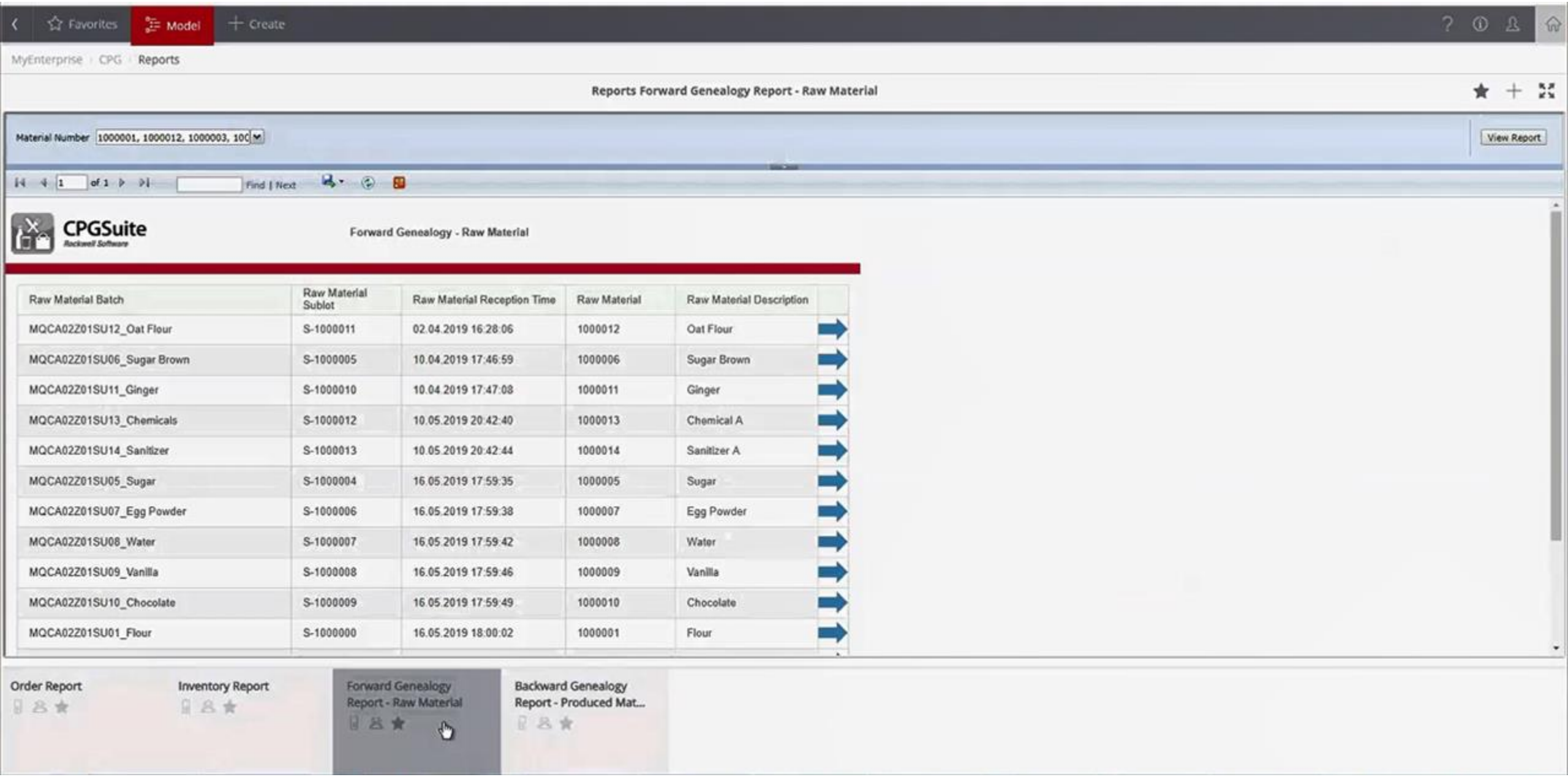
Apps | FactoryTalk Product... | FTPC | VantagePoint Mobile

Favorites | Model | Create

- CPG Order Report
- CPG Inventory Report
- CPG Forward Genealogy Report - Raw Material
- CPG Backward Genealogy Report - Produced Material
- CPG Quality Product Acceptance V1
- CPG Cooling Result - Fail, Suspect
- CPG Goods Receipt Deviations
- CPG Mixer Result - Fail, Suspect



Order	Creation Time	State	Last Activity
CIP-1070	04.02.2019 19:06:30	Running	04.02.2019 19:26:11
B-Cookie-1016	04.02.2019 19:26:00	Completed	05.02.2019 16:09:44
CIP-1071	05.02.2019 16:07:00	Running	05.02.2019 16:26:43
O-Cookie-1023	05.02.2019 16:26:30	Completed	06.02.2019 15:28:31
CIP-1072	06.02.2019 15:24:30	Running	06.02.2019 15:44:31
B-Cookie-1017	06.02.2019 15:44:00	Completed	06.02.2019 15:48:41
CIP-1073	06.02.2019 15:45:00	Running	06.02.2019 16:04:39
C-Cookie-1015	06.02.2019 16:04:30	Completed	08.02.2019 20:37:12
CIP-1074	08.02.2019 20:33:30	Running	08.02.2019 20:53:03
B-Cookie-1018	08.02.2019 20:53:00	Completed	15.03.2019 18:15:28
CIP-1075	15.03.2019 18:11:50	Running	15.03.2019 18:31:23
O-Cookie-1024	15.03.2019 18:31:19	Completed	26.03.2019 21:38:22


Favorites
Model
Create
MyEnterprise
CPG
Reports
Reports Forward Genealogy Report - Raw Material
Material Number
1000001, 1000012, 1000003, 100
View Report
1
of 1
Find | Next
CPGSuite
Rockwell Software
Forward Genealogy - Raw Material
Raw Material Batch
Raw Material Sublot
Raw Material Reception Time
Raw Material
Raw Material Description
MQCA02Z01SU12_Oat Flour
S-1000011
02.04.2019 16:28:06
1000012
Oat Flour
MQCA02Z01SU06_Sugar Brown
S-1000005
10.04.2019 17:46:59
1000006
Sugar Brown
MQCA02Z01SU11_Ginger
S-1000010
10.04.2019 17:47:08
1000011
Ginger
MQCA02Z01SU13_Chemicals
S-1000012
10.05.2019 20:42:40
1000013
Chemical A
MQCA02Z01SU14_Sanitizer
S-1000013
10.05.2019 20:42:44
1000014
Sanitizer A
MQCA02Z01SU05_Sugar
S-1000004
16.05.2019 17:59:35
1000005
Sugar
MQCA02Z01SU07_Egg Powder
S-1000006
16.05.2019 17:59:38
1000007
Egg Powder
MQCA02Z01SU08_Water
S-1000007
16.05.2019 17:59:42
1000008
Water
MQCA02Z01SU09_Vanilla
S-1000008
16.05.2019 17:59:46
1000009
Vanilla
MQCA02Z01SU10_Chocolate
S-1000009
16.05.2019 17:59:49
1000010
Chocolate
MQCA02Z01SU01_Flour
S-1000000
16.05.2019 18:00:02
1000001
Flour
Order Report
Inventory Report
Forward Genealogy Report - Raw Material
Backward Genealogy Report - Produced Mat...

aterial 1.1 - Oat Meal Case

tch CA-O-Cookie-1001-001

ow Made

Source Batch	Material	Material Description	Consumption Step	Consumption Quantity
CA-O-Cookie-1001-001				
-1000001	1000002	Butter	010 - Mixing	62.1544 kg
-1000002	1000003	Salt	010 - Mixing	1.5064 kg
-1000003	1000004	Baking Soda	010 - Mixing	3.2142 kg
-1000004	1000005	Sugar	010 - Mixing	21.695 kg
-1000005	1000006	Sugar Brown	010 - Mixing	37.2807 kg
-1000006	1000007	Egg Powder	010 - Mixing	6.2395 kg
-1000007	1000008	Water	010 - Mixing	3.7763 l

Where Used

Target Batch	Material	Material Description	Produced Step	Produced Quantity
CA-O-Cookie-1001-001				

Batch History

Dataset Count: 353136 Lastdatasync: 2021-08-20 12:30:00.000

Batches

41,082

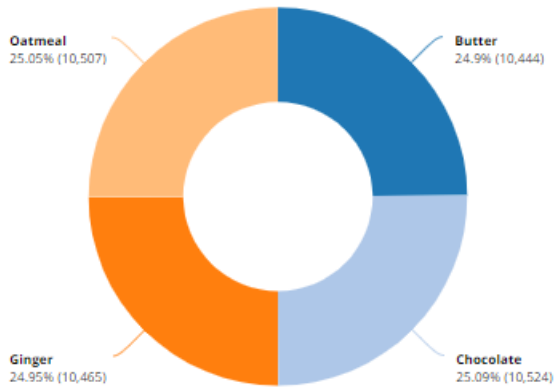
Energy Usage (Total)

510,360.69

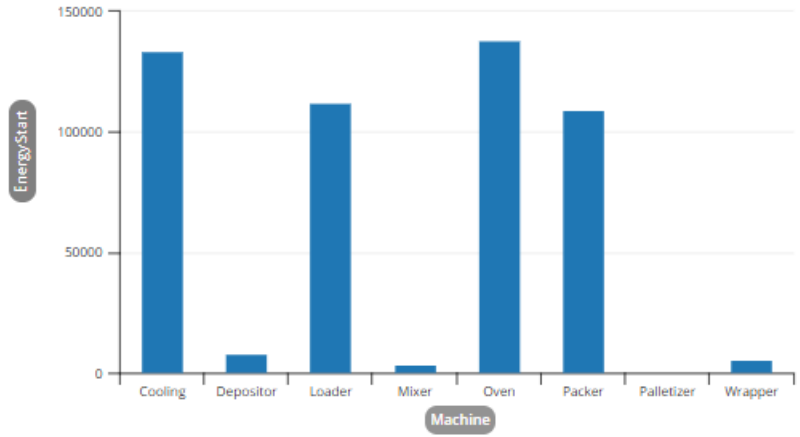
Energy Usage (Today)

0

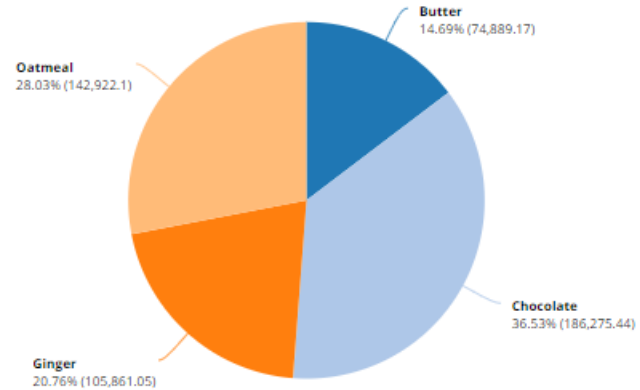
Batch Count by Product



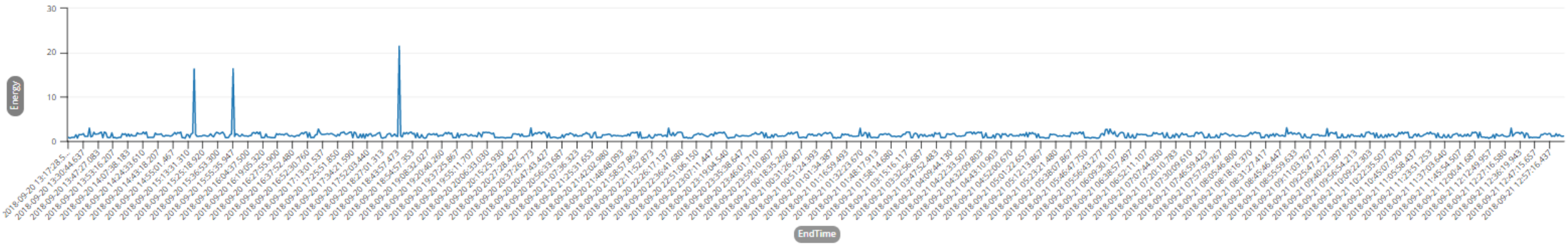
Energy Usage by Machine



Energy Usage by Product



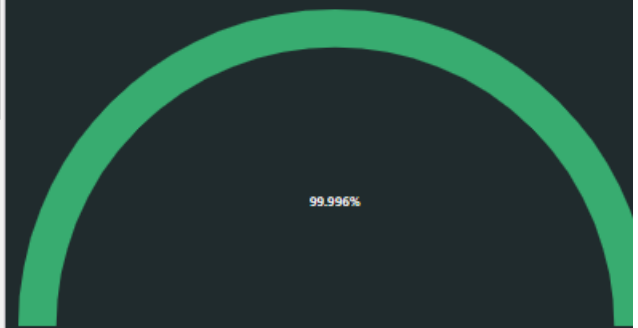
Energy Usage



CONTAINER INFORMATION

Container	Class	Description
MQCA02Z01SU01_Flour	StorageUnit	MQCA02Z01SU01_Flour
MQCA02Z01SU02_Butter	StorageUnit	MQCA02Z01SU02_Butter
MQCA02Z01SU04_Baking Soda	StorageUnit	MQCA02Z01SU04_Baking Soda
MQCA02Z01SU06_Sugar Brown	StorageUnit	MQCA02Z01SU06_Sugar Brown
MQCA02Z01SU08_Water	StorageUnit	MQCA02Z01SU08_Water
MQCA02Z01SU10_Chocolate	StorageUnit	MQCA02Z01SU10_Chocolate
MQCA02Z01SU12_Oat Flour	StorageUnit	MQCA02Z01SU12_Oat Flour
MQCA02Z01SU14_Sanitizer	StorageUnit	MQCA02Z01SU14_Sanitizer
MQCA02Z02SU02_Wrap Storage	StorageUnit	MQCA02Z02SU02_Wrap Storage
MQCA02Z02SU16_Oat Meal Cookie Storage	StorageUnit	MQCA02Z02SU16_Oat Meal Cookie Storage
MQCA02Z02SU18_Butter Cookie Storage	StorageUnit	MQCA02Z02SU18_Butter Cookie Storage
MQCA02Z02SU31_Oat Meal Case Storage	StorageUnit	MQCA02Z02SU31_Oat Meal Case Storage
MQCA02Z02SU33_Butter Case Storage	StorageUnit	MQCA02Z02SU33_Butter Case Storage

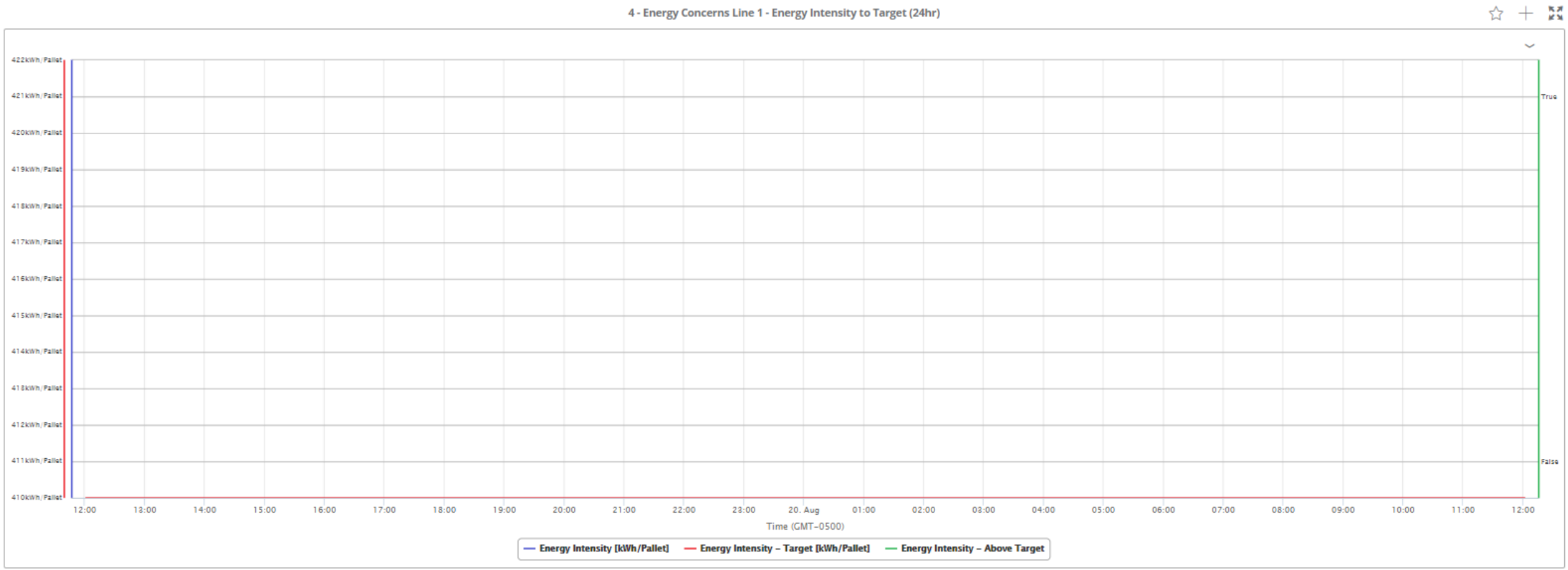
Percentage Full



Batch	Sublot	Quantity	Part	PartDescription	State
MQCA02Z01SU01_Flour_{AC54E0CD-14F6-547E-2AFD-CD87E6072BAE	S-1000000	1999924.926815600 kg	1000001.1	Flour	Released

Favorites | Model | Create | Configure | Import

MyEnterprise › Use Cases › 4 - Energy Concerns



Line 1 - Energy Intensity to Target (24hr)

Energy Intensity Slicer
Analyze Energy and Energy Intensity by Form...

Energy Consumed Current Shift
Consumption with drill down

kWh DB
Energy across batches with drill through

Duration Liq Manufacturing

Total Orders

21,935

Total Duration

562,079 min

Average of Duration

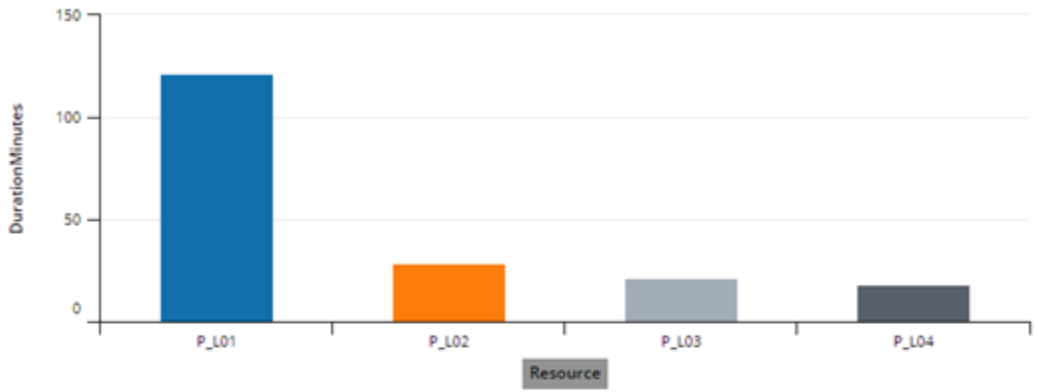
25.7 min

STD of Duration

148.68 min

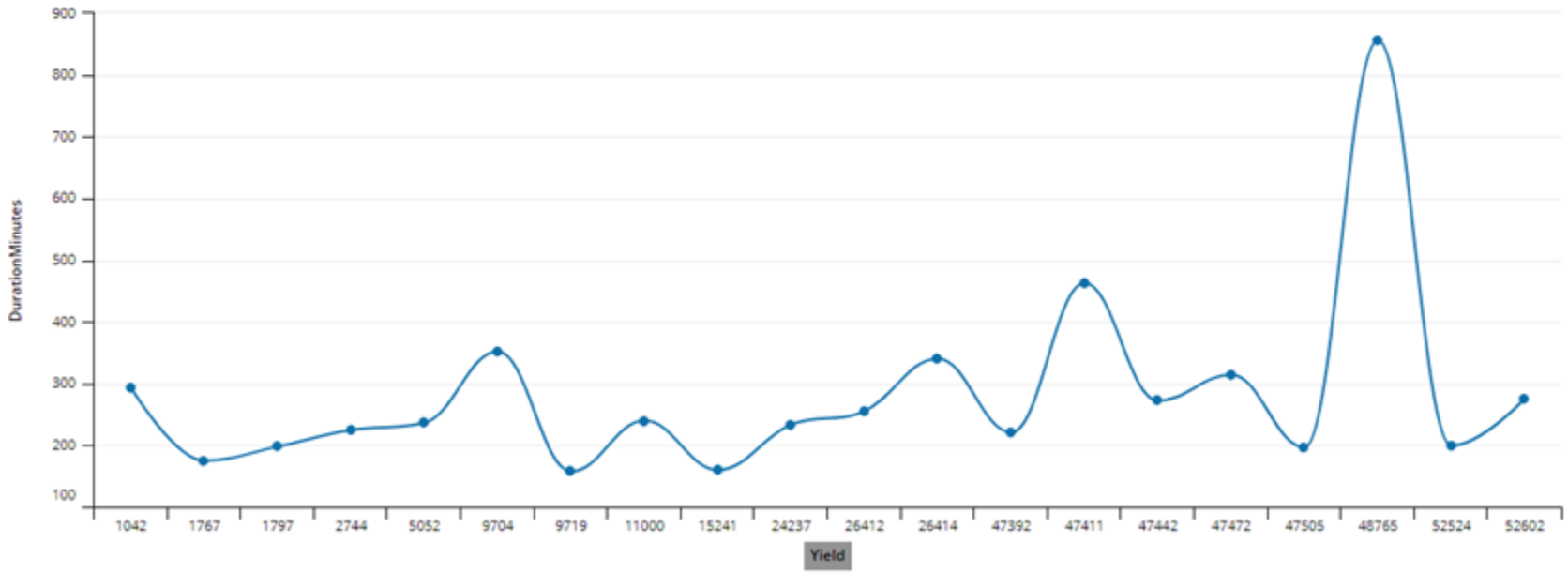
Distribution of Time

Resource by DurationMinutes



Material Duration

Duration vs Volume



Batch Duration

Total Batches

7,274

Total Duration

3,267,

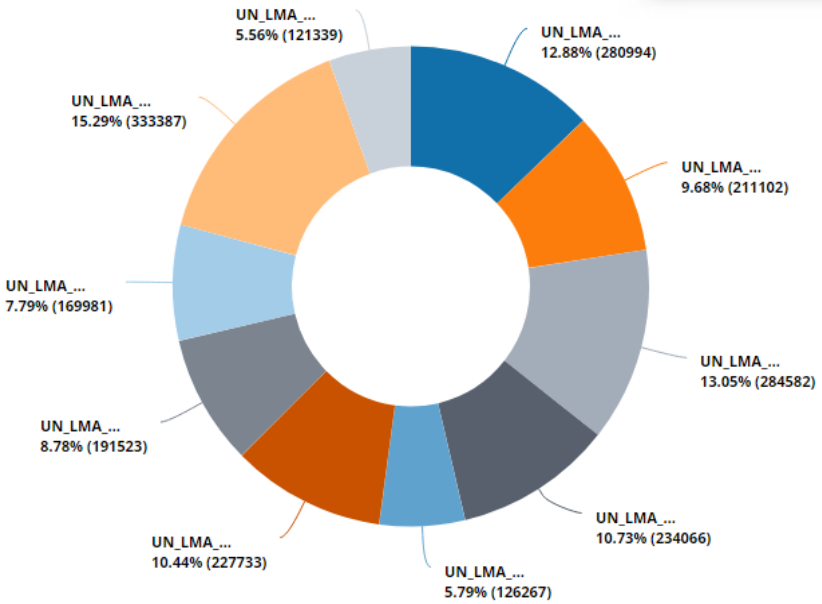
Avg Phase Duration

12.95 min

STD Duration

140.36

Duration Total



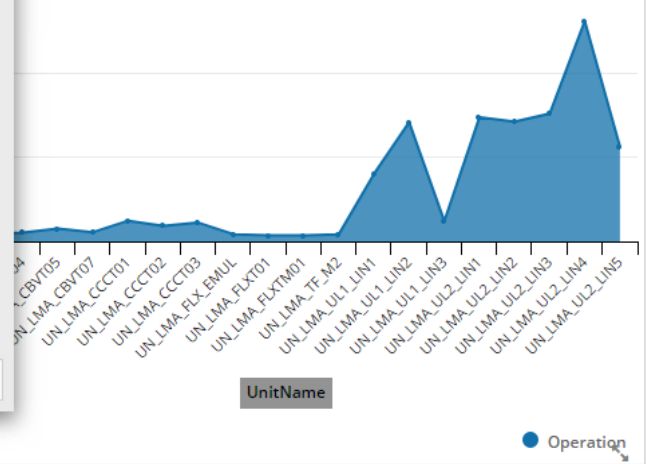
CHOOSE DRILLDOWN FIELD

Search

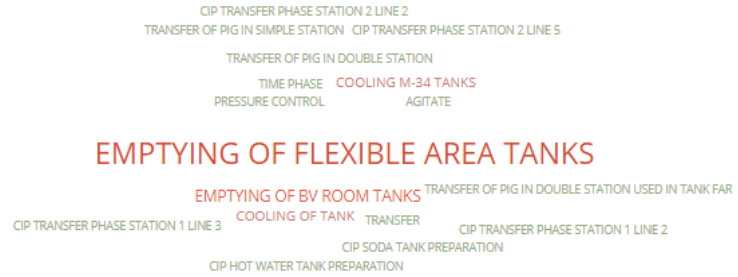
- Recipe
- UnitName
- UnitProcedure
- Operation
- PhaseType
- EquipmentPhase

CANCEL APPLY

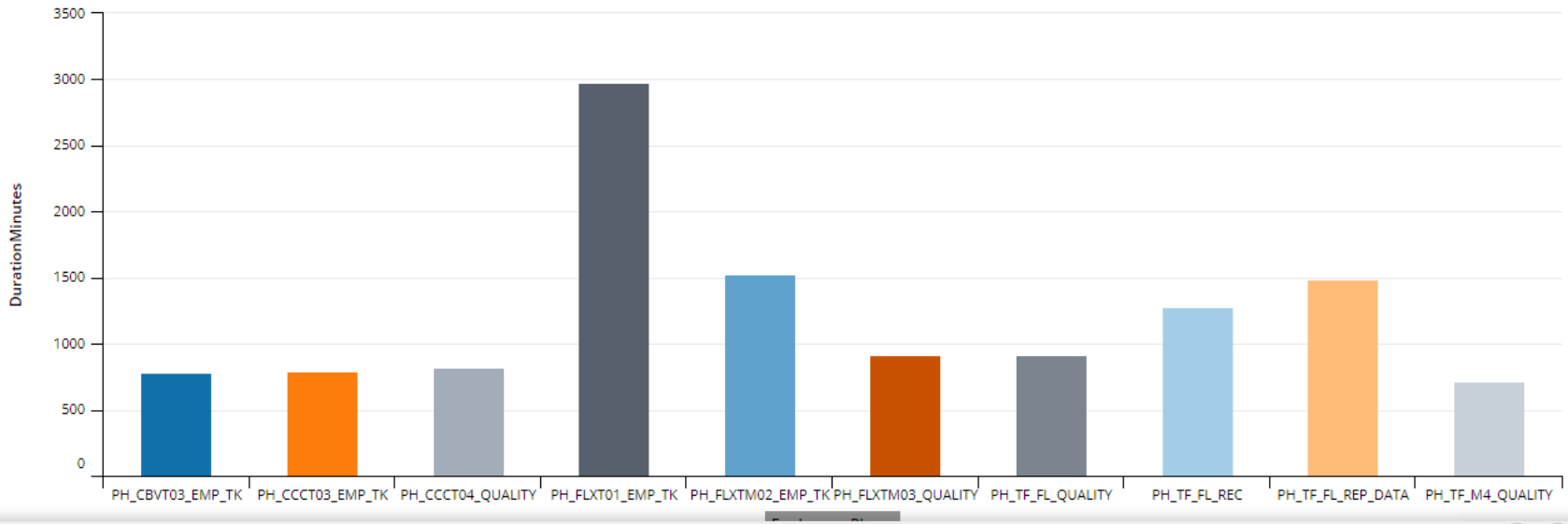
y Unit



PhaseType by DurationMinutes



EquipmentPhase by DurationMinutes



OEE Dashboard

Fri Aug 20 2021 11:18 AM

Administrator

Site Model

- Customer
  - Plant
    - Area
      - F_D01_Line
        - F_D01
      - F_D02_Line
        - F_D02
      - F_D03_Line
        - F_D03
      - F_D04_Line
        - F_D04
      - F_D06_Line
        - F_D06
      - F_P01_Line
        - F_P01
      - F_P02_Line
        - F_P02
      - F_P03_Line
        - F_P03
    - Customer
      - Plant
        - Area
      - F_L02_Line
        - F_L02
      - F_L03_Line
        - F_L03
      - F_L04_Line
        - F_L04
      - F_L06_Line
        - F_L06

WorkCell Overview | WorkCell Details | Current Shift Overview

49 F_D01 1.000000	50 F_D02 2.000000	33 F_D03 2.000000
2 F_D04 3.000000	0 F_D06	34 F_P01 2.000000
0 F_P02 1.000000	48 F_P03 1.000000	0 F_L01 1.000000
37 F_L02 1.000000	0 F_L03 0.000000	16 F_L04 8.000000
0 F_L06 0.000000		

OEE Dashboard

Fri Aug 20 2021 11:19 AM
Administrator

Site Model

- Customer
  - Plant
    - Area
      - F_D01_Line
        - *F_D01*
      - F_D02_Line
        - F_D02
      - F_D03_Line
        - F_D03
      - F_D04_Line
        - F_D04
      - F_D06_Line
        - F_D06
      - F_P01_Line
        - F_P01
      - F_P02_Line
        - F_P02
      - F_P03_Line
        - F_P03
  - Customer
    - Plant
      - Area
      - F_L02_Line
        - F_L02
      - F_L03_Line
        - F_L03
      - F_L04_Line
        - F_L04
      - F_L06_Line
        - F_L06

Overview by time | Current Shift Overview

Start Time: August 20, 2021 1:00 AM

End Time: August 21, 2021 1:00 AM

OEE Details

Availability

Performance

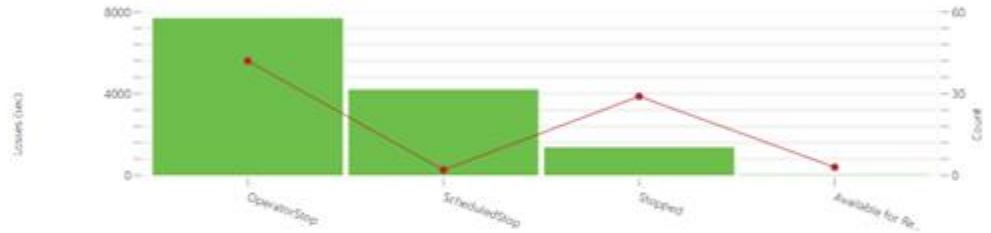
Quality

More

OEE

56

Top Availability Losses



Context Information

Lin...	PO	Co...	Part	Shift	Good	Scrap	Total	Tot...	Av...	Ru...	Do...
F_D01	00010738	600.0000	3024393	Shift 1	437.00	92.00	529.00	317	315.04	190.33	124.71

KPIs

MTBF

MTTR

Machine State Summary

- Not Scheduled
- Running
- OperatorStop
- ScheduledStop
- Stopped
- Available for Reuse
- Undefined

Category	Minutes	eWorkcellDescription
Not Scheduled	237.05	
Running	220.99	
OperatorStop	127.96	
ScheduledStop	69.59	
Stopped	22.37	
Available for Reuse	0.01	

?mashup=CC-CR-ReportsBatch-MU

Encontrando el valor en las soluciones

Mejoras que han sido documentadas por los adoptadores tempranos de la digitalización

Rockwell Automation

CAPEX:
30% en evasión de capital

Inventario:
120 días a 82 días

Entrega a tiempo:
82% a 96%

Plazos de entrega:
Reducción del 50%

Calidad:
40% mejora en RTYL

15% Inventario

7.8% Capacidad de respuesta

8.6% Financieros

17% Eficiencia

13.7% Calidad

¡Su opinión es muy importante para nosotros!

Lo invitamos a escanear el código QR desde su celular

¡Muchas gracias!

ROK LATINOAMÉRICA
LIVE
A Rockwell Automation Event

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¡GRACIAS!

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